Switching Integrated Power Supply Column to the Right Side

Assembly Guide

Secretlab MAGNUS Pro

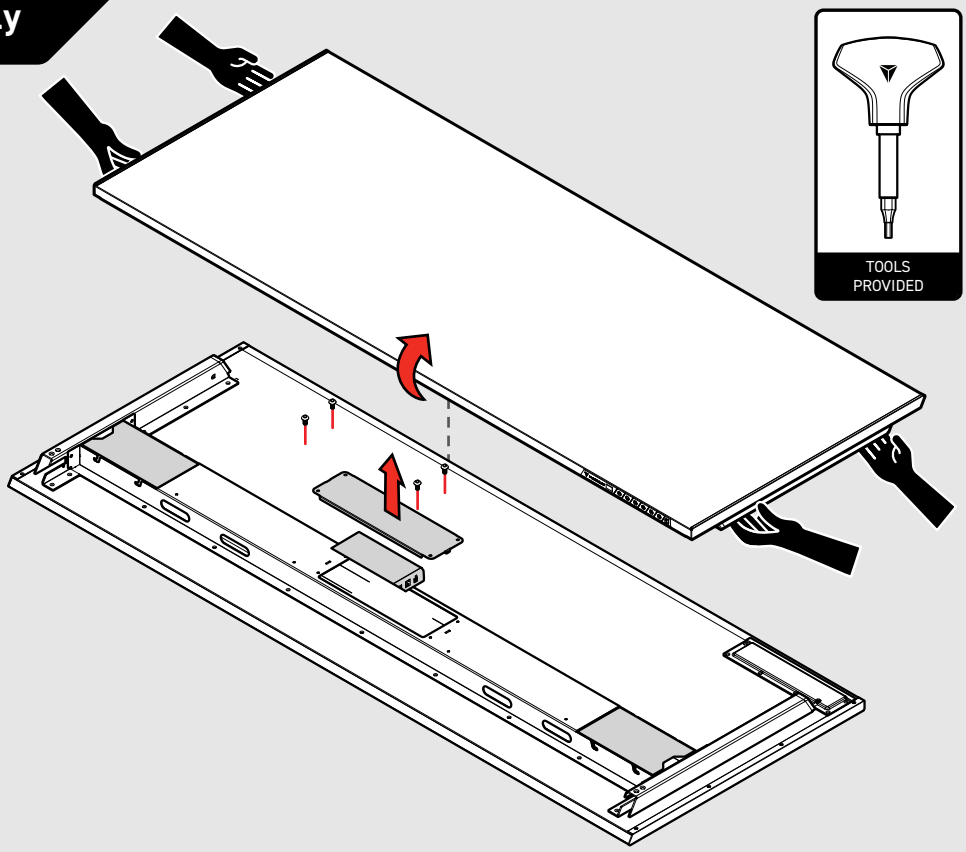
Sit-to-Stand Metal Desk

ASSEMBLY GUIDE

This guide is for users who have wall sockets closer to right side of the desk and wish to **swap the Integrated Power Supply Column (IPSC) from the left leg to the right.** This allows for neater cabling and stops the power supply cable from trailing below your desk. Please note that the switch power socket will face front when installed on the right.

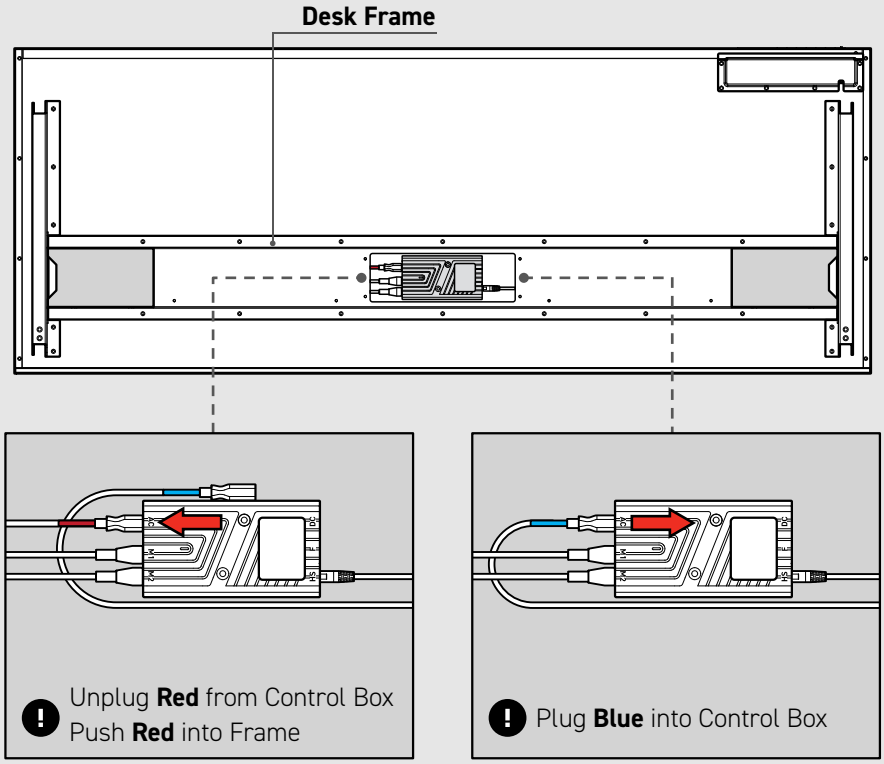
01 Preparing for Assembly

With at least two people, lift the **Metal Desk Top** and place it upside down onto a debris-free area to protect the **Metal Desk Top** surface. Remove the **Service Hatch** using the **Screwdriver Handle** and small end of the **Double-End Bit** provided.

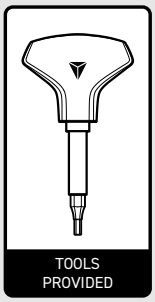


2A Preparing for Power Supply Column Swap

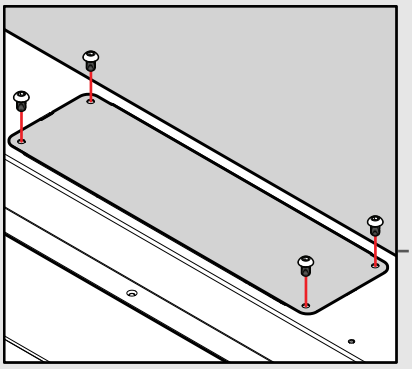
Remove the **Red Cable Connector** from the **Control Box** and push it into the **Desk Frame** as shown in the diagram. Plug the **Blue Cable Connector** into the **Control Box** as shown in the diagram.

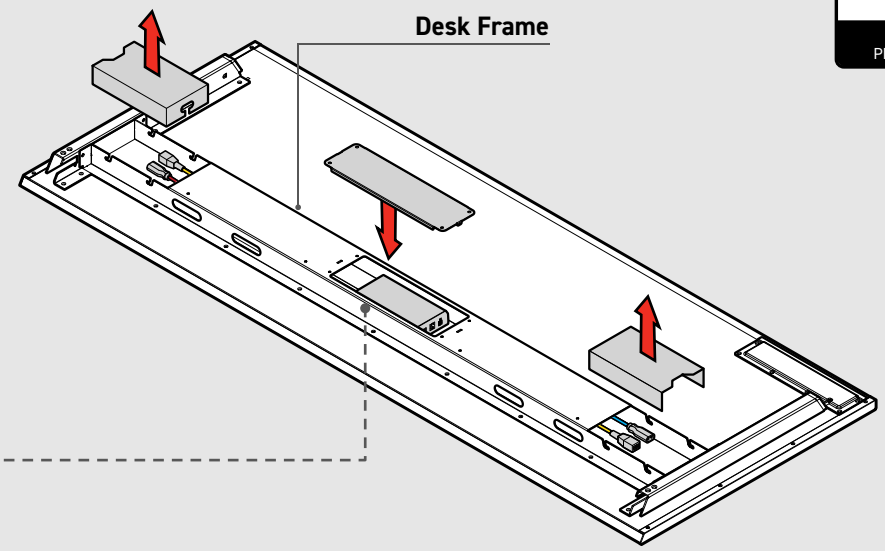


2B Preparing for Power Supply Column Swap



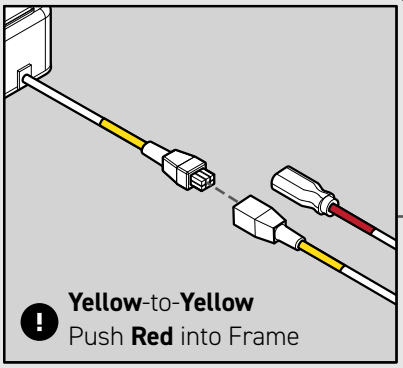
Install the **Service Hatch** back onto the **Desk Frame** using the **Screwdriver Handle** and small end of the **Double-End Bit** provided. Remove the cardboard covers.

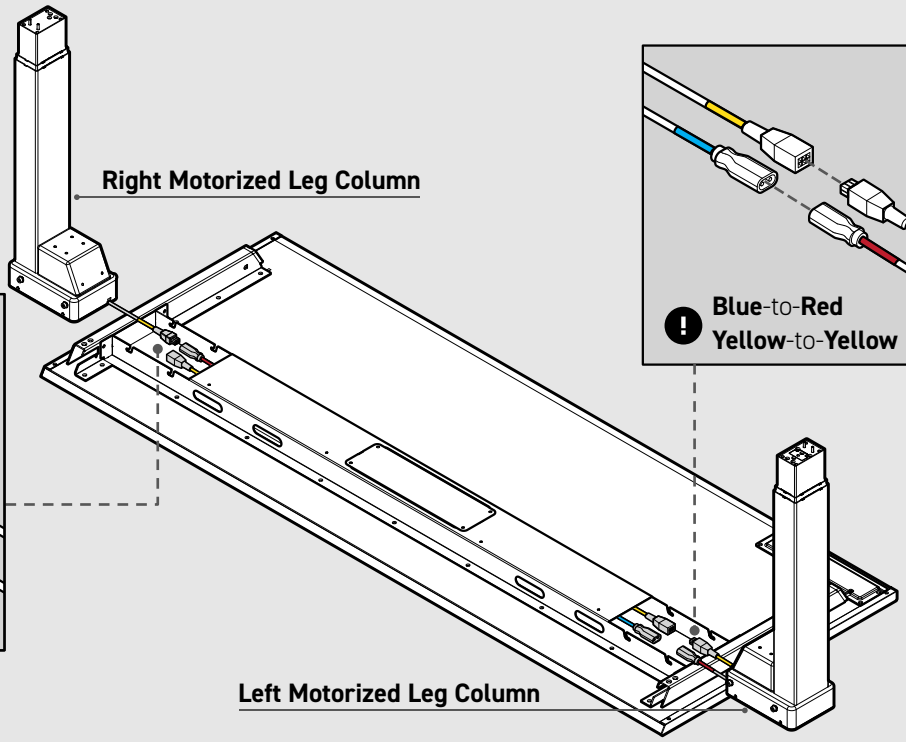


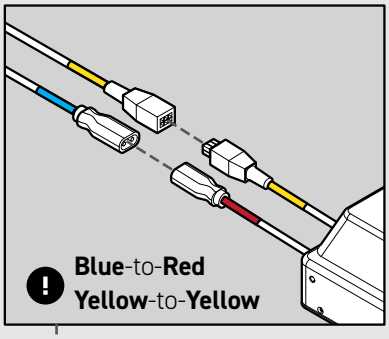


3A Swapping the Motorized Leg Columns

Swap the **Motorized Leg Columns** to the opposite sides. Plug the cables on the Motorized Leg Columns to the corresponding cables shown in the diagram to connect them to the **Control Box**.

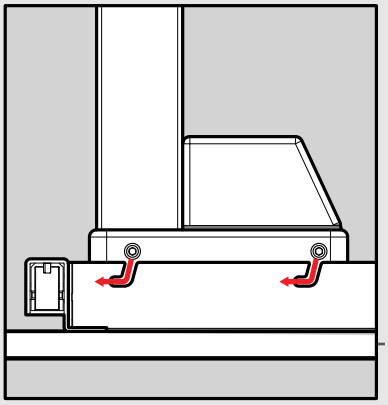


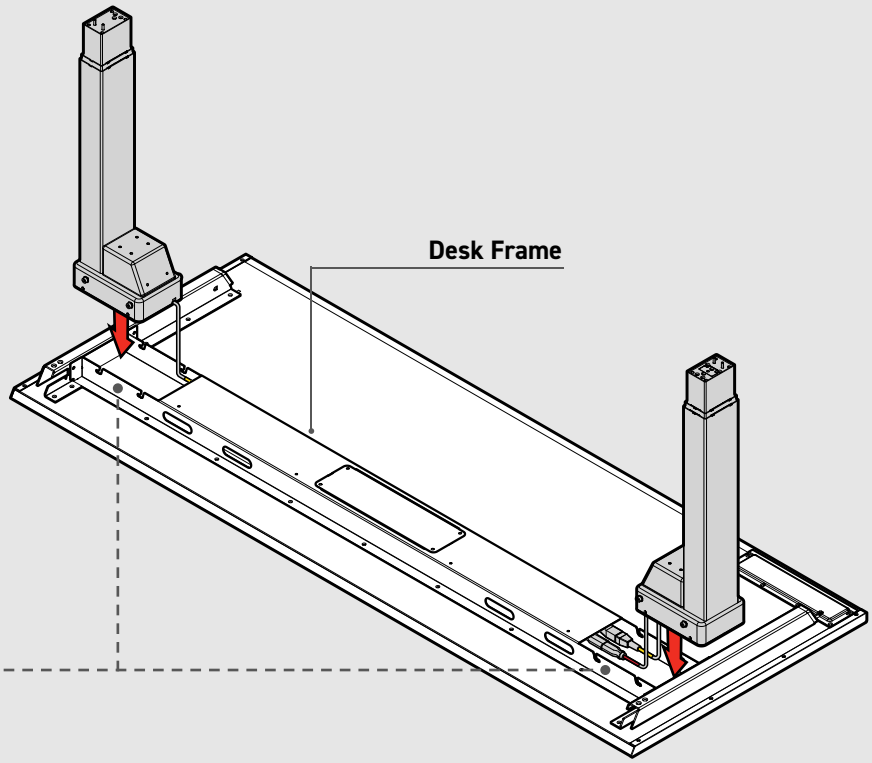




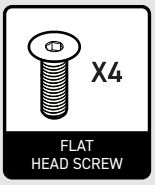
3B Assembling the Motorized Leg Columns

Push the cables into the **Desk Frame**. Slot the **Motorized Leg Columns** into the Desk Frame in the manner shown below. Make sure the Motorized Leg Columns are slotted in completely and screw in the fasteners.

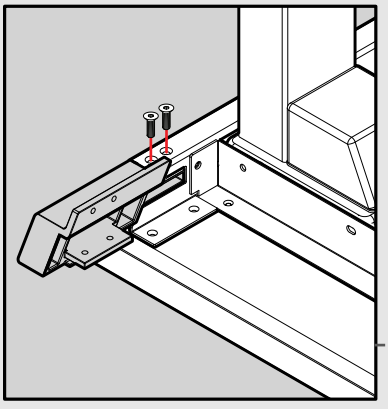


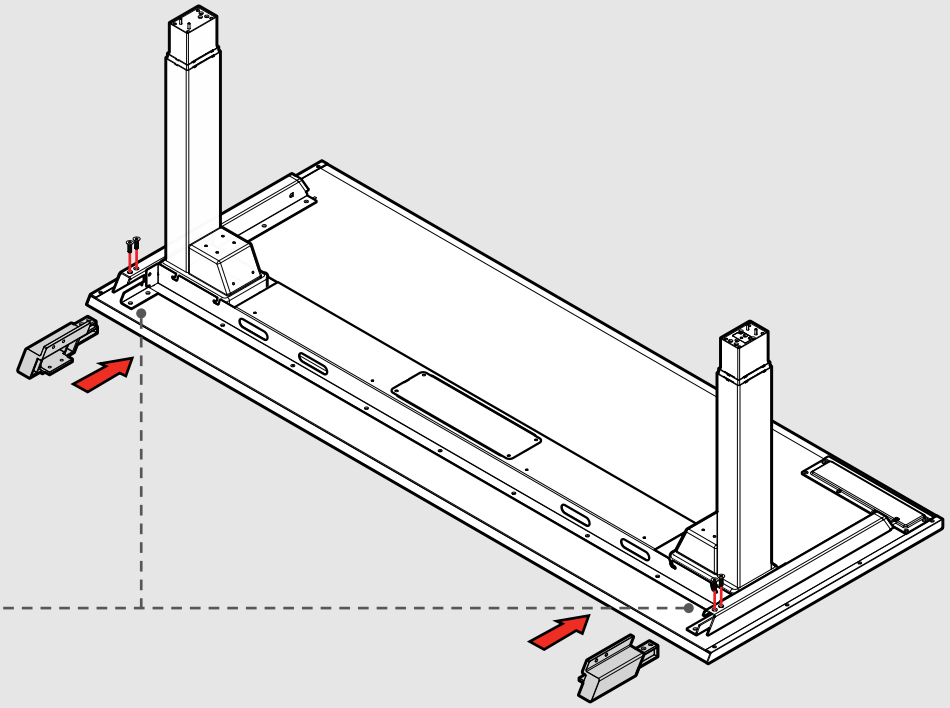


04 Assembling the Mounting Blocks for Cable Tray



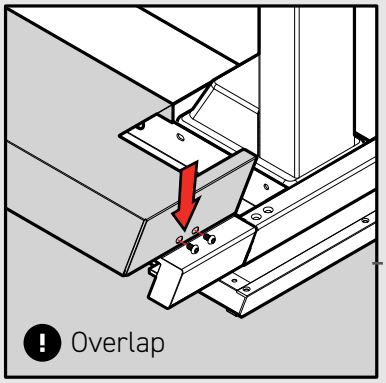
Slot the **Mounting Blocks** into the **Side Frame** and screw in the fasteners.

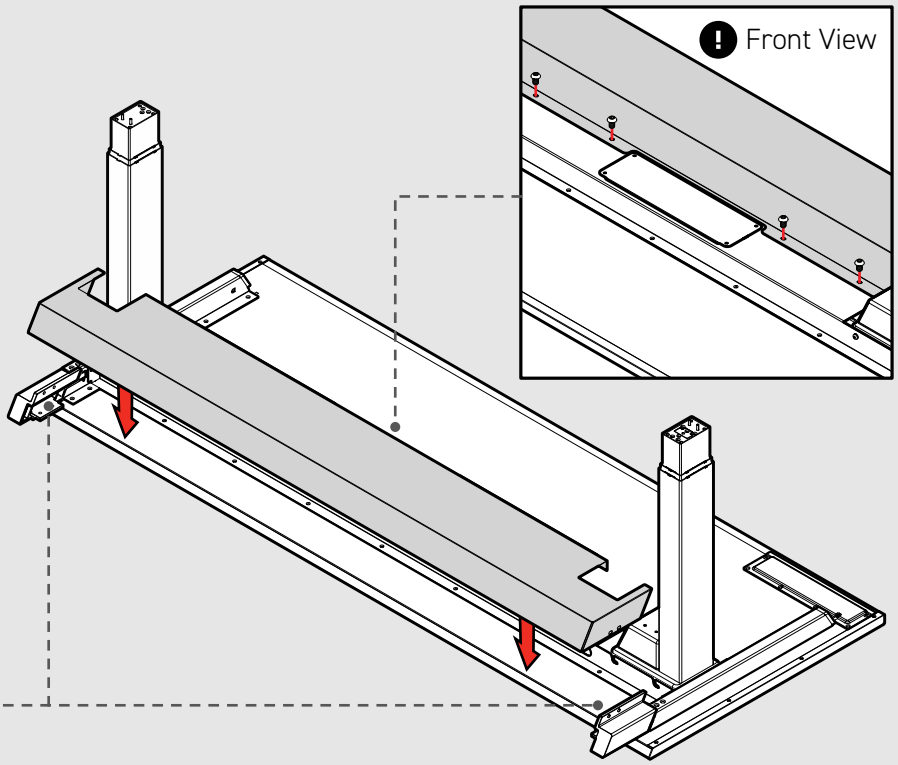




05 Assembling the Cable Tray

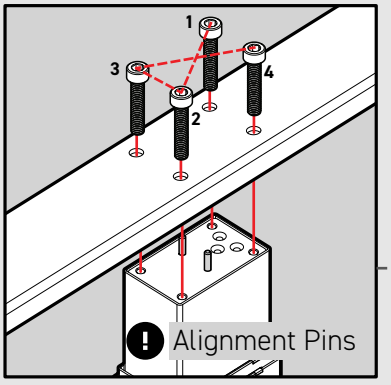
Place the **Cable Tray** over the **Mounting Blocks**. Align the screw holes on the Cable Tray to the holes on the **Desk Frame** and screw in the fasteners. Fasten the screws on both sides of the Cable Tray.

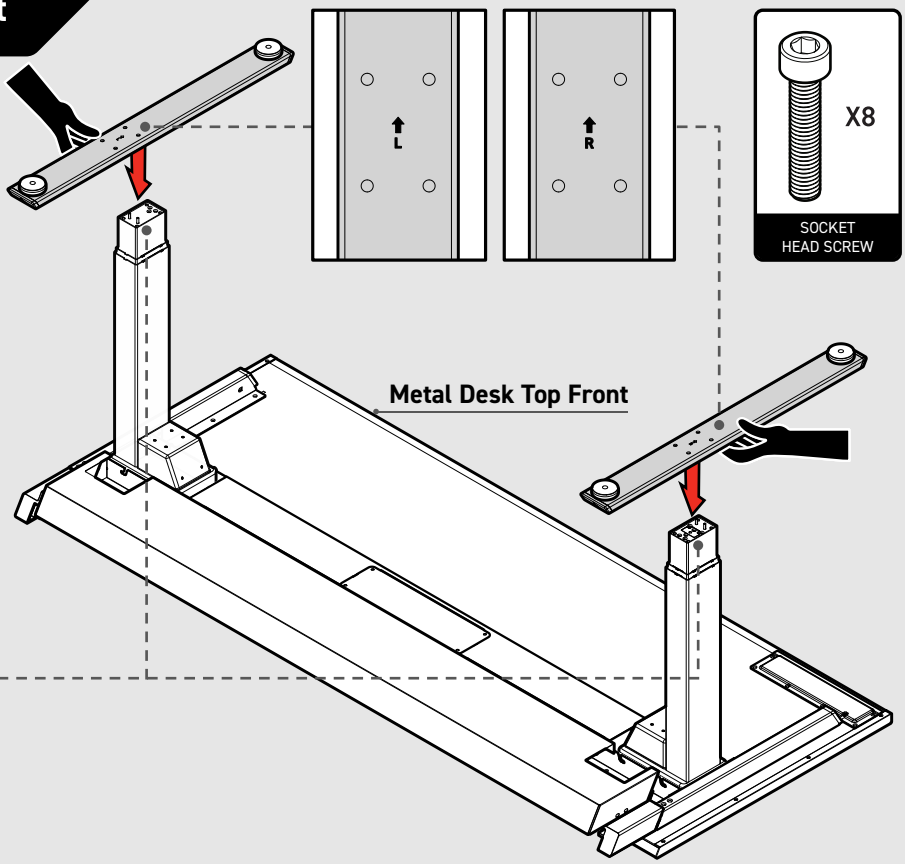




06 Assembling the Table Feet

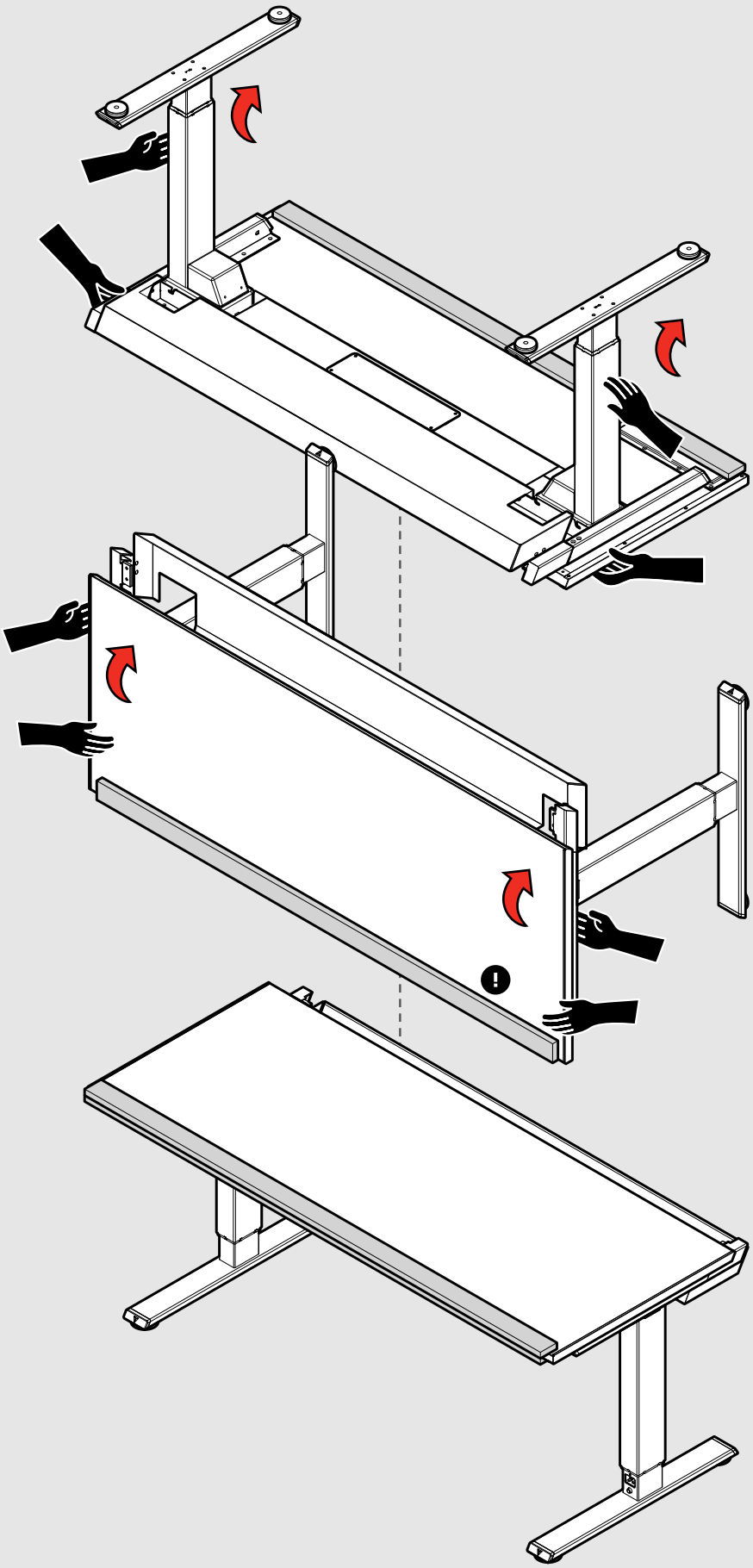
Place the **Left and Right Table Feet** onto the **Motorized Leg Columns** with the help of the alignment pins. Make sure the long end of the feet is facing towards the front of the desk as indicated by the arrows. Hold onto the Table Feet as you screw in the fasteners.





07 Flipping the Desk Upright

WARNING: Do not use the Secretlab MAGNUS Pro until all steps and calibration have been completed.



TEAM LIFT

WARNING: Danger of injury. Keep hands and feet clear when moving and flipping the desk.

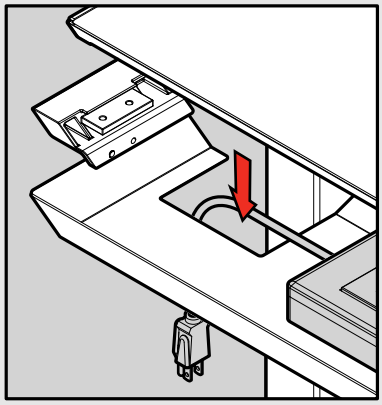
With at least two people, grab the **Metal Desk Top** with the **Side Channel** in one hand and a **Motorized Leg Column** in another. Tilt it gently rotating it 90 degrees back, so that the **Control Panel** is facing down.

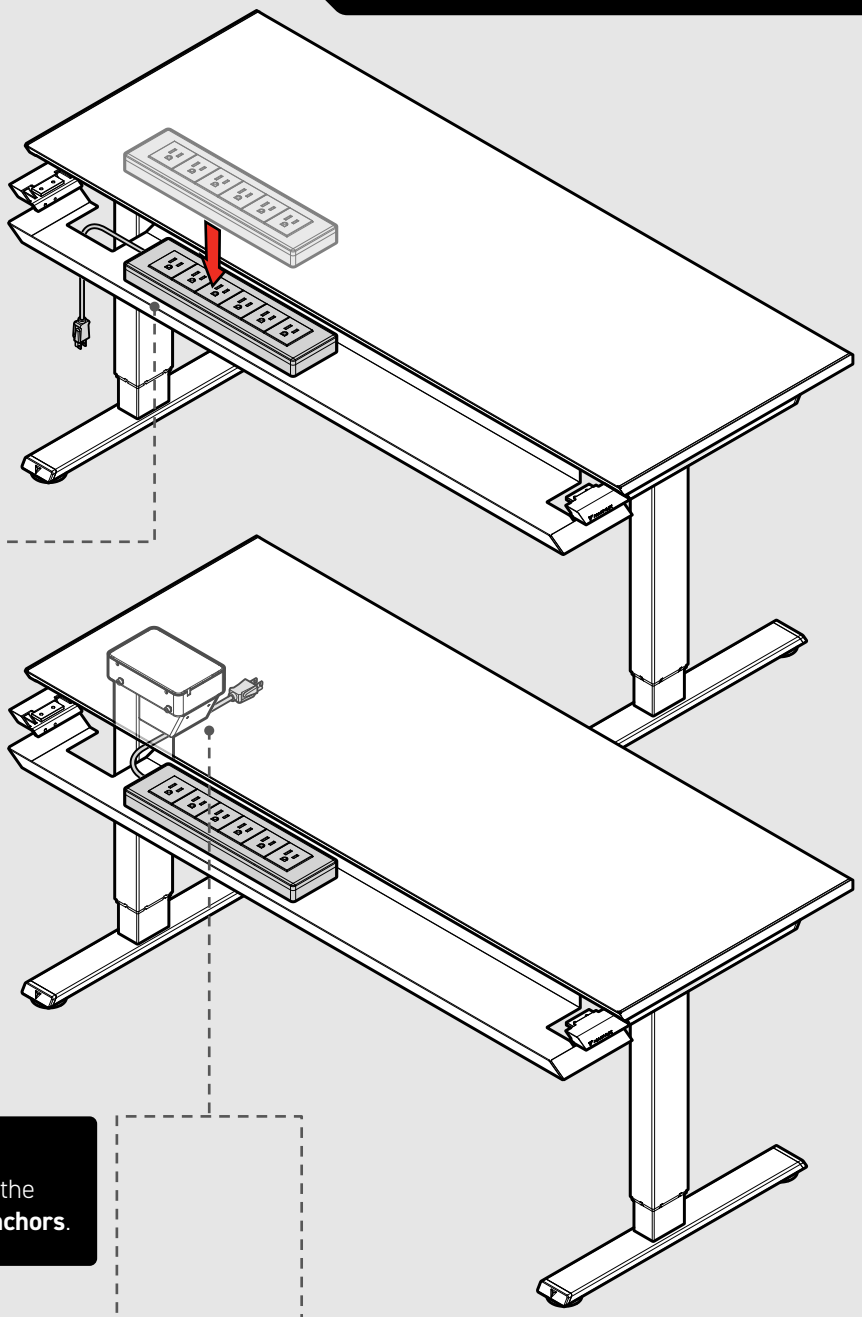
! Ensure that the **Control Panel** is protected by the foam packaging.

Grab the **Metal Desk Top** with the **Side Channel** and tilt it gently rotating it 90 degrees back, so that the desk is upright.

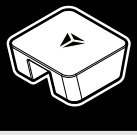
WARNING: Do not use the Secretlab MAGNUS Pro until all steps and calibration have been completed.

Hint: If your power strip is large, you can place it in the **Cable Tray** now and drop the power strip cable down into the Cable Tray opening before the next step of assembling the **Hinged Rear Cover**.

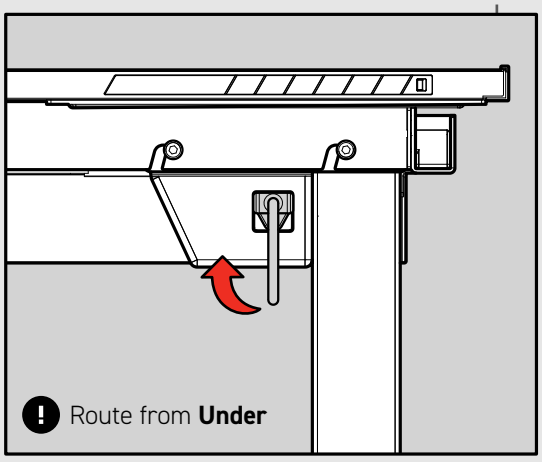




Route your power strip cable from the underside to plug it into the socket located at the front of the **Motorized Leg Column**. If you plan to install the **Secretlab Premium PC Mount** on the same side, route your power strip cable from the side of the Motorized Leg Column instead.



Pro Tip: Your power strip cable can be managed using the **Secretlab Magnetic Cable Anchors**.



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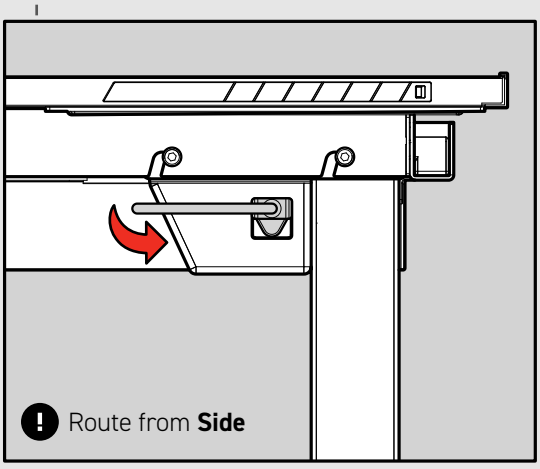
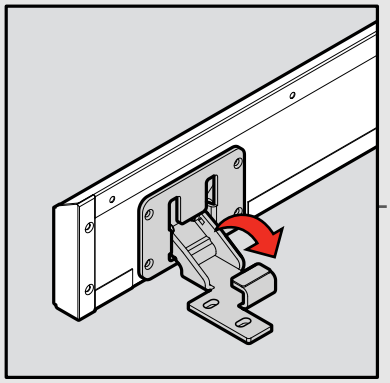
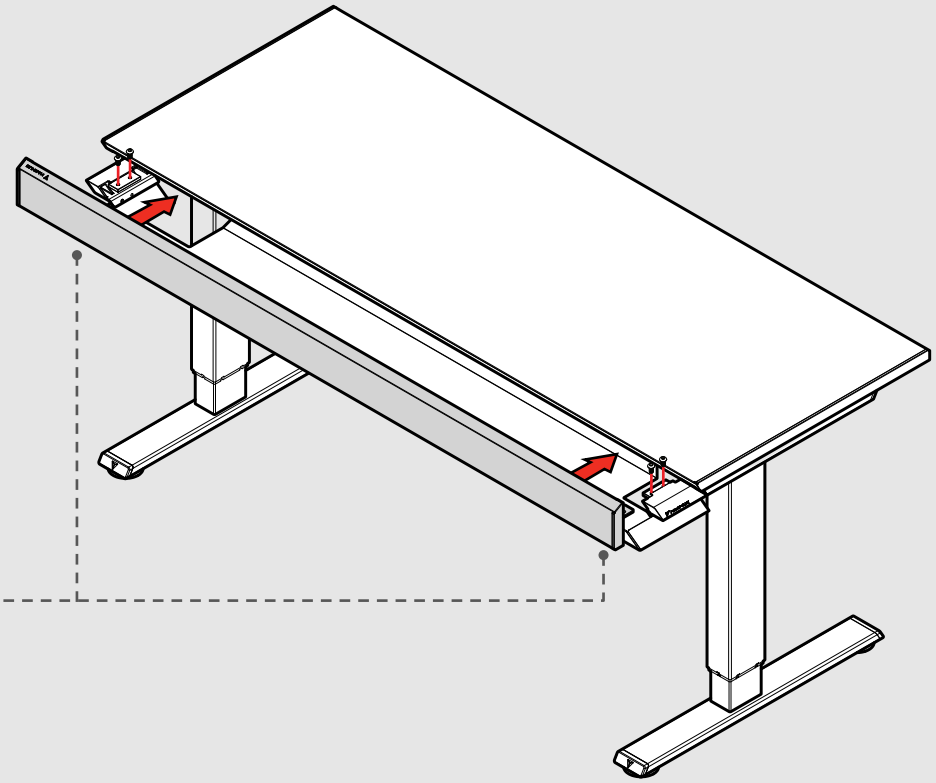


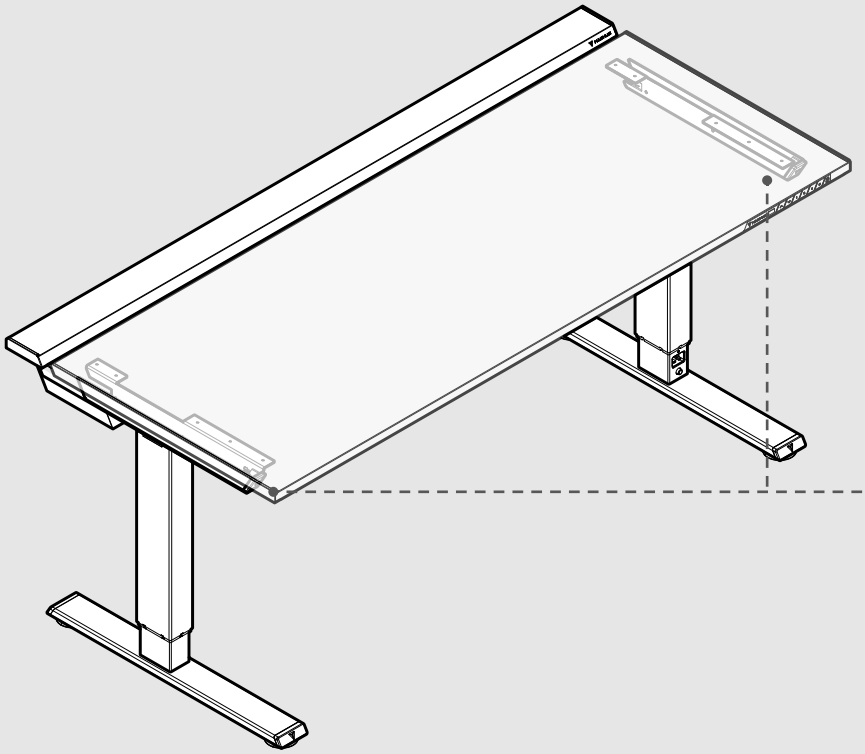
08 Assembling the Hinged Rear Cover

Pull both hinges down and align the **Hinged Rear Cover** onto the **Metal Desk Top**. Screw in the fasteners.

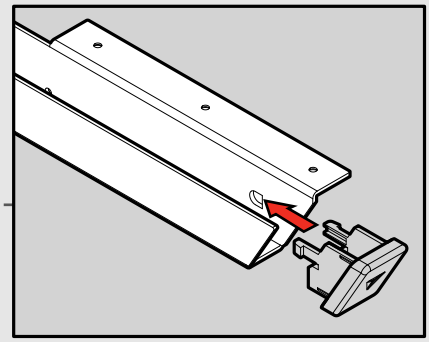




09 Installing the Finishing Caps



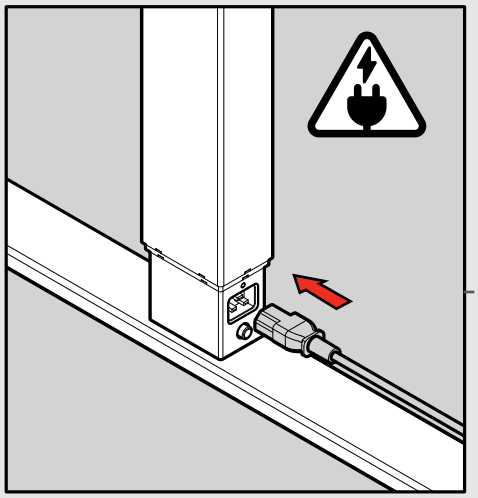
Insert the **Finishing Caps** into the front of the **Side Channels** of your **Metal Desk Top**.

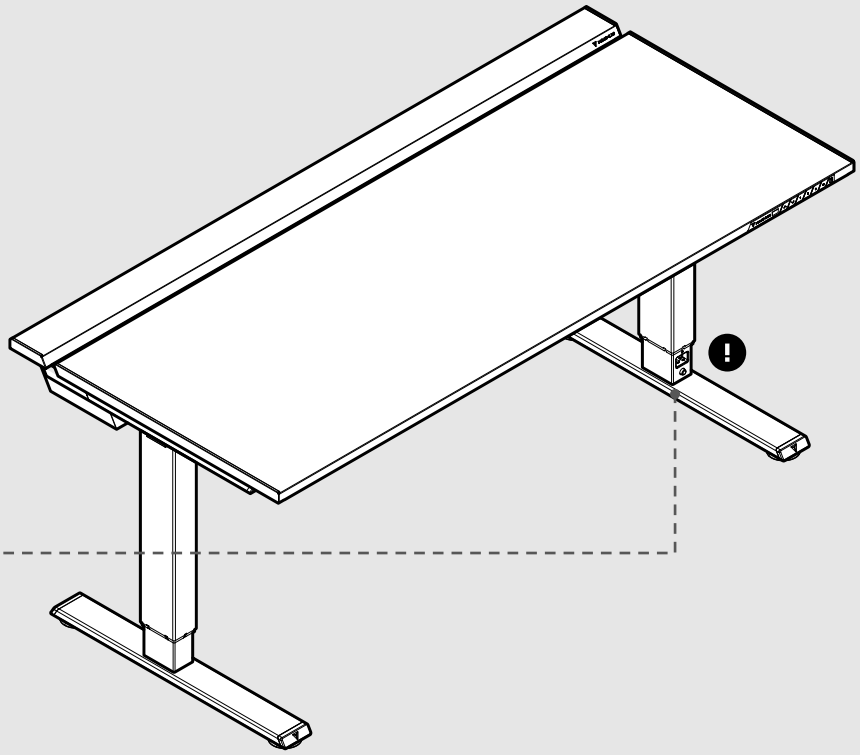


10 Connecting the Power Cord

WARNING: Do not use the Secretlab MAGNUS Pro until all steps and calibration have been completed.

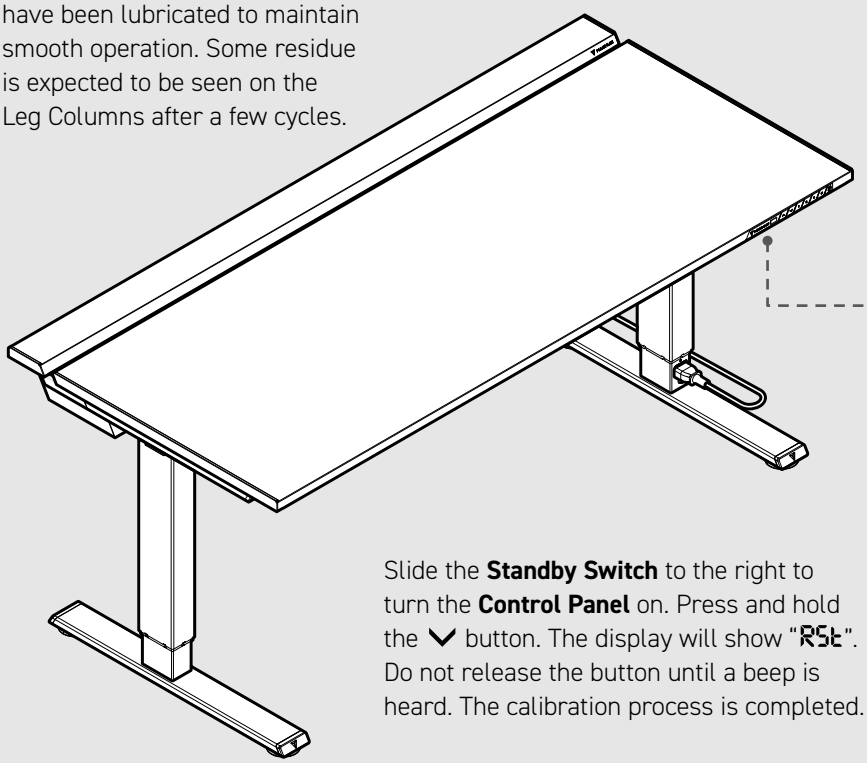
Plug the **Power Cord** into the socket located at the bottom of the **Left Motorized Leg Column**. Plug your desk into a 100V - 240V outlet.

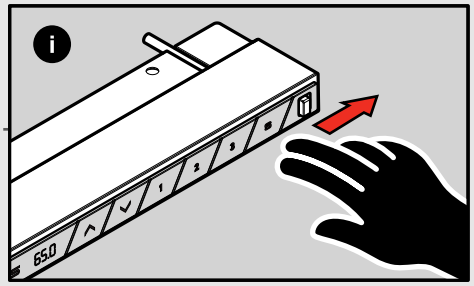


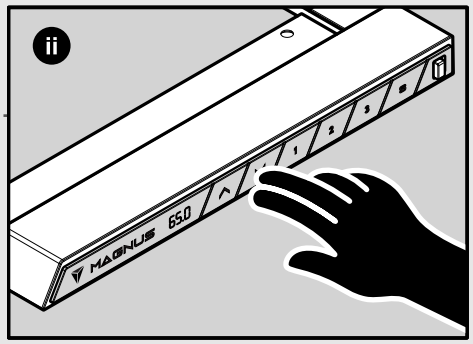


11 Calibrating your Desk

Note: Your **Motorized Leg Columns** have been lubricated to maintain smooth operation. Some residue is expected to be seen on the Leg Columns after a few cycles.







Slide the **Standby Switch** to the right to turn the **Control Panel** on. Press and hold the ⌄ button. The display will show "RSt". Do not release the button until a beep is heard. The calibration process is completed.